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MetTest – Tensile Test Furnace Control Units

TMS Europe offers a range of control systems for use with our range of tensile test furnaces (used for creep test, stress rupture test, etc).

The *MetTest* range provides precise and stable temperature control of 3 furnace zones.





Standard Models

MetTest1

£980

Main Controller: Omron E5CC 1/16 DIN Digital **PID** Temperature Controller **Zone Controls:** None. (All zones by main controller.) Timed Programs: None. **Power Indication:** Neon (on/off pulsing) for each of the 3 zones.



Output Method: Time proportioned Solid State Relay. Protection method: Relay controlled by main controller to protect against SSR failing on. **Over-current protection:** Fuse for each zone and system fuse. (No circuit breaker.) **Power Output:** 12.5A / 3kW max Power Connection: UK (BS1363) 13A plug (16A option available) Thermocouple Sockets: Type N as standard (additional options available)

Dimensions: 380 x 460 x 230mm (WxDxH)

MetTest10TP £1,100

As MetTest1, but also with: **Protection Method:**

Separate digital controller with input for separate Type N thermocouple (ordered separately). (Independent over-temperature protection, can be set by the user.)



Specification and prices subject to change without notice. Prices ex VAT. Appearance may vary. All trademarks acknowledged. MetTest Creep Test Furnace Control Boxes Datasheet v9.0.doc TMS Europe Ltd 10/2023

MetTest2

£1,280

Main Controller: Omron E5CC 1/16 DIN Digital PID Temperature Controller None.

Timed Programs:

Zone Controls: All 3 zones have manual power turn-down, via knobs, as a percentage of the centre zone's output.

Power Indication: Neon (on/off pulsing) for each of the 3 zones.

Output Method:

Time proportioned Solid State Relay.

Protection Method:

Contactor controlled by main controller to protect against SSR failing on. Over-current protection: Fuse for each zone and MCB circuit breaker at rear. **Thermocouple Sockets:** Type K, N and R as standard. Power Output: 15.5A / 3.7kW max **Power Connection:** 16A blue round plug (IEC 60309) 380 x 460 x 230mm (WxDxH) **Dimensions:**

MetTest2OTP £1,400

As MetTest2, but also with:

Protection Method:

Separate digital controller with input for separate thermocouple (ordered separately). (Independent over-temperature protection. can be set by the user.)





MetTest2REC £2,380

As MetTest2, but also with: **Recording & Indication:**

Eurotherm nanodac recorder with 4 channels. First channel recording same input as main controller. Second input for over-temperature protection. Third and Four channels are additional recording. 2 external contact/switch closure.

Protection Method:

nanodac as separate digital instrument with input for separate thermocouple (ordered (Independent over-temperature protection, can be set by the user.) separately). Thermocouple Sockets: Type N as standard or specify when ordering.

Communications: Ethernet via RJ45 for PC etc connection. USB for data export.

MetTest3 £1,880

Main Controller:

Eurotherm EPC 3008 1/8 DIN Digital PID Temperature Controller

Timed Programs: 1 Program with 8

Zone Controls:

segments. Extra programs optional at extra cost.

All 3 zones have manual power turn-down, via a digital setting, as a percentage of the centre zone's output.

Power Indication: Neon (on/off pulsing) for each of the 3 zones.

Output Method: Time proportioned Solid State Relay for each of the 3 zones. **Protection Method:** Contactor controlled by main controller to protect against SSR failing

on. Separate digital controller with input for separate thermocouple (ordered

separately). (Independent over-temperature protection, can be set by the user.) **Over-current protection:** Fuse for each zone and MCB circuit breaker at rear.

Thermocouple Sockets: Type K, N and R as standard.

Communications:Optional Ethernet via RJ45 for PC etc connection. +£180Power Output:15.5A / 3.7kW maxPower Connection:16A blue round plug (IEC 60309)Dimensions:380 x 460 x 230mm (WxDxH)



Master Controller:

Eurotherm EPC 3016 1/16 DIN Digital PID Temperature Controller

Slave Controller:	2x Eurotherm EPC 3016 Controllers
Timed Programs:	1 Program with 8 segments. Extra programs optional at extra cost.
Zone Controls:	Automatic Slave control (end zones) from Master control (centre
	zone) with adjustable power limits and setpoint offsets.
Power Indication:	Neon (on/off pulsing) for each of the 3 zones.
Output Method:	Time proportioned Solid State Relay for each of the 3 zones.
Protection Method: Contactor controlled by all 3 controllers to protect against SSR failing	
	on. Separate digital controller with input for separate thermocouple
	(ordered separately). (Independent over-temperature protection, can
	be set by the user.)
Over-current protection: Fuse for each zone and MCB circuit breaker at rear.	
Thermocouple Sockets: Type N as standard or specify when ordering.	
Communications:	Ethernet via RJ45 for PC etc connection, as standard.
Power Output:	15.5A / 3.7kW max
Power Connection:	16A blue round plug (IEC 60309)
Dimensions:	380 x 460 x 230mm (WxDxH)







Eurotherm nanodac 1/4 DIN Digital PID

Main Controller:



Temperature Controller Recording & Indication: 1x Control thermocouple sensor, 3 other thermocouple sensor, 2 external contact/switch closure. **Timed Programs:** Optional at extra cost. +£400 **Zone Controls:** All 3 zones have manual power turn-down, via knobs, as a percentage of the centre zone's output. Power Indication: 10 segment LED bargraph for each of the 3 zones. Time proportioned Solid State Relay for each of the 3 zones. **Output Method:** Protection Method: Contactor controlled by main controller to protect against SSR failing on. Separate digital controller with input for separate Type N thermocouple (ordered separately). (Independent over-temperature protection, can be set by the user.) Over-current protection: Fuse for each zone and MCB circuit breaker at rear.

Thermocouple Sockets:Type N as standard (additional options available)Communications:Ethernet via RJ45 for PC etc connection. USB for data export.Power Output:15.5A / 3.7kW maxPower Connection:16A blue round plug (IEC 60309)Dimensions:380 x 460 x 230mm (WxDxH)

MetTest5PA £ POA

As MetTest5, but with:

Output Method: Eurotherm Phase-Angle Control Thyristor for each of the 3 zones.



General Features and Options

Thermocouple sockets are Universal size (taking miniature or standard sized plugs).

All models have a connection terminal box at the rear connecting 3 furnace zones (6 terminals).

Digital inputs for sensing external switch contact closure/opening, to activate/ deactivate controller functions, are also available at extra cost on some models.

We can also provide bespoke solutions to meet your requirements, including 3-zone overtemperature protection, phase-angle output, automatic 3-zone PID control, recording and LED bargraph power indicators.

We also offer a standard range of tensile furnaces and can manufacture them to spec too. We do not supply mounting systems/test rigs, but can normally offer furnaces with compatible mounting for existing equipment.

TMS is a manufacturer of thermocouple temperature sensors, so can provide a complete system comprising furnace, temperature sensors and control system.

We can supply temperature sensors and instruments complete with ISO 17025 calibration.



TMS Europe Ltd is a UKAS accredited calibration laboratory No. 0461. We are accredited for calibration on site and in our laboratory, as defined in our Schedule Of Accreditation(see www.tmseurope.co.uk/soa).





