Data sheet DS/CM15–EN Rev. N

ControlMaster CM15
Universal process indicator, 1/8 DIN

Making process control easy

Measurement made easy

Comprehensive display of process status
— Crystal-clear, full-color TFT display
— User-customizable

Exceptionally easy to use
— Intuitive user interface and clear text prompts make installation, commissioning and operation quick and simple

Comprehensive I/O
— 2 universal inputs, 1 analog output and 1 relay fitted as standard

Frequency input
— Direct, high accuracy connection to electromagnetic flowmeters

PC Configuration
— Time saving off-line software tool including report generation

Scalable to match application requirements
— Comprehensive hardware and software options

Totalization and counter functions
— Calculation and display of flow total values
— Pulse counting capability

Problem-solving capability
— Flexible functionality including math, logic and totalization providing power to solve complex application requirements

Built to survive
— IP 66 and NEMA 4X environmental protection

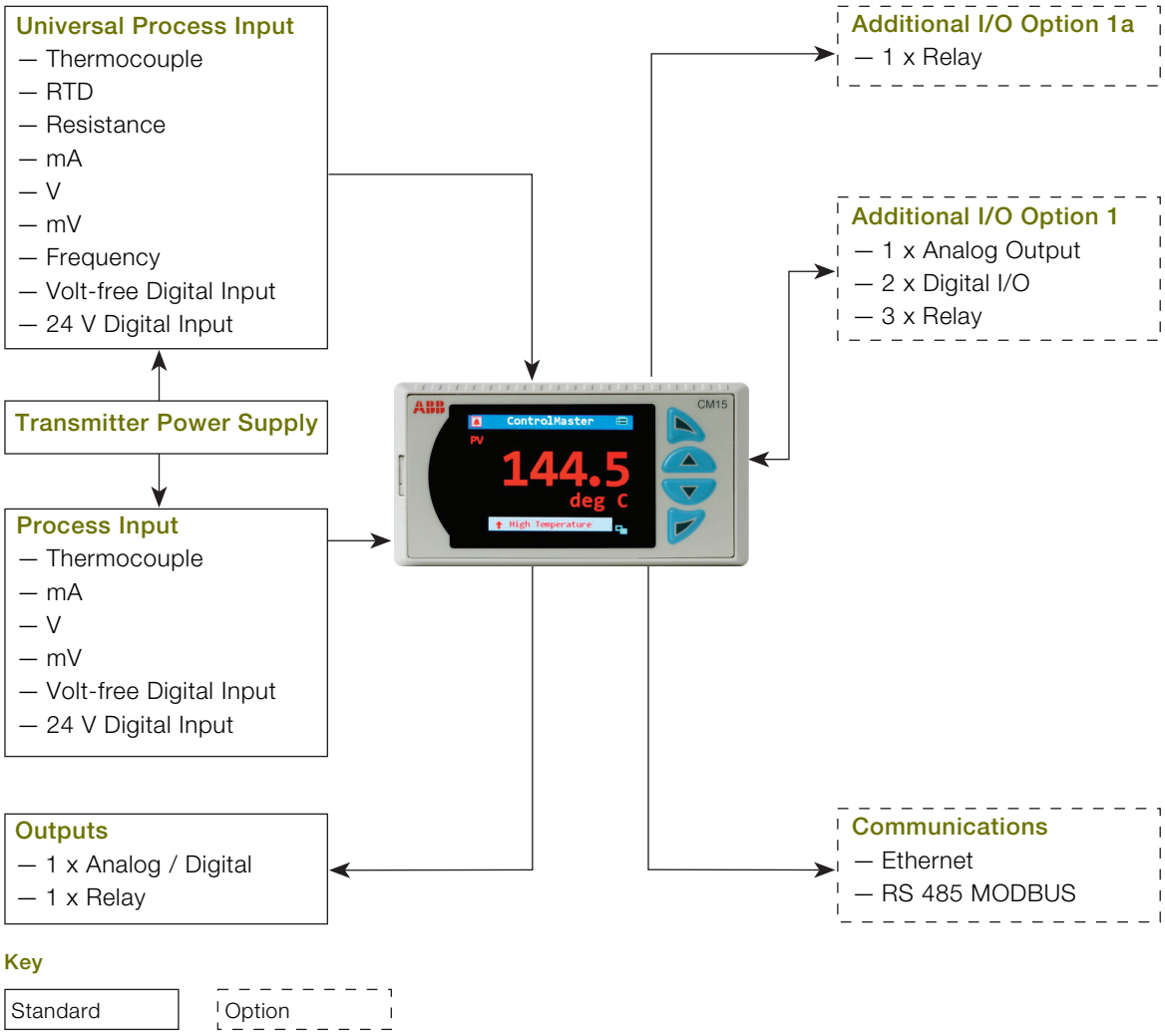
Flexible connectivity
— Ethernet and MODBUS® communications

Duty / Assist pump control
— Control of up to 6 pumps

ControlMaster CM15
Universal process indicator, 1/8 DIN

Overview

The ControlMaster CM15 is a feature-packed, 1/8 DIN, universal process indicator. A crystal-clear, full-color, TFT display shows operators exactly the information they need to know and provides operation and configuration menus in full text making the CM15 intuitive to use and very quick to install and commission.
Available as a basic indication-only model, or enhanced through plug and play function keys and I/O modules, the CM15 offers totalization, level, math, logic, counter and alarm functions making it extremely flexible and able to solve many demanding application requirements.
MODBUS and Ethernet communication options ensure easy integration and connectivity to supervisory or control systems.



Highly scalable

The CM15 is highly scalable in terms of both hardware and software, enabling it to meet the demands of simple indication duties through to more complex applications. The basic CM15 provides basic indication, totalization and level functionality. Templates and functionality can be increased by adding function keys to the basic model as shown in Fig. 1, while retaining previous templates and functionality.

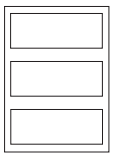
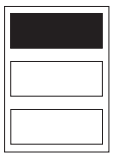
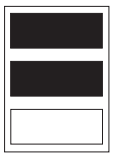
Level	Function Keys	Template	Functionality
Base	0 	Single PV indication Single PV with totalizer Single totalizer Single level with volume	Process alarms Totalization Volume computation — Specific gravity compensation Minimum, maximum and average calculation
Standard	1 		Logic Math Custom linearizers Delay timers Real time alarms Bank control Template customization
Dual	2 	Dual PV indication Dual PV with totalizer Dual totalizer Dual level with volume	Display customization

Fig. 1: Overview of template options

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Powerful operator display

The CM15 features a full-color 5.5 cm (2.2 in.) display for displaying detailed process information to the user. Process details such as alarm messages and diagnostic information are displayed clearly in full text without the need for difficult-to-read scrolling displays.

Example of an operator page

Automatic selection of standard display templates immediately makes best use of the CM15's display. Extensive customization features then enable the displayed information to be tailored to suit the process requirements.

Diagnostics and alarm status display

The diagnostics and alarm status display provides detailed information on any active alarm or diagnostic condition. The operator can see, at-a-glance, the status of any alarm condition present within the process. Additionally, diagnostic messages are presented clearly to the operator, enabling rapid notification and simple diagnosis of any critical instrument status condition.

Historical information of diagnostic messages can also be viewed in the indicator's diagnostic log.

Fig. 2: Single PV indication template display

Fig. 4: Alarm status display

Fig. 3: Dual PV and totalization display

Exceptionally easy to use

The CM15's full text display and simple-to-navigate, pop-up menu makes operation exceptionally easy.
A programmable soft key enables commonly used functions, such as alarm acknowledgement and display selection, to be accessed easily by the operator.

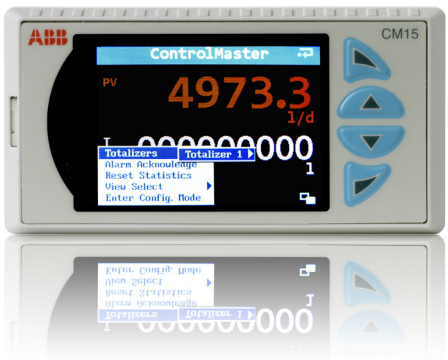

Fig. 5: Pop-up menu

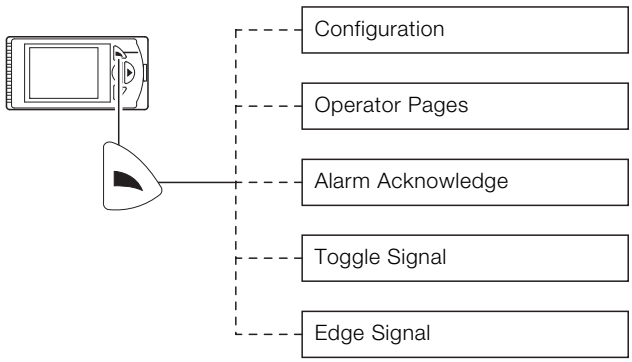

Fig. 6: Programmable soft key

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Problem solving flexibility

Extensive functionality is available to provide flexible problem-solving capability; making the CM15 much more than just a process indicator.

Process alarms
8 independent process alarms can monitor any analog signal within the CM15, enabling extensive process monitoring capability. Alarms can be used to drive physical outputs or soft-wired to other functions within the indicator.

Real-time alarms
The 'alarm clock' functionality provided by the CM15's real-time alarms enables time-of-day decisions to be introduced into the indicator's actions or specific functions to be triggered routinely at specified times.

Delay timers
Event sequencing is enabled through the use of the CM15's delay timers. A predetermined delay and output duration can be programmed into each delay timer and timers can be linked together.

Custom linearizers
The CM15 has 2 independent 20-point custom linearizers that can be applied to any analog signal within the indicator. These linearizers can be used in applications such as level-to-volume conversion of a non-linear tank level or to accommodate special input signals or output devices.

Math
8 math blocks provide arithmetic, averaging, min. / max. hold, square root and signal switching functionality. Simple equations can be performed in a single math block or multiple math blocks can be nested together to construct complex equations.
Signal switching 'multiplexing' math blocks switch between 2 analog signals based on a trigger signal. For example, a backup sensor could be selected automatically on failure of a primary sensor.

Logic
8 comprehensive logic equations provide powerful interlock functionality. Inputs and outputs of the logic equations can be soft-wired to any digital signal within the indicator to maximize flexibility.

Totalizer
2 totalizers are available on the CM15. The totalizers can configured to perform multiple functions:
- integration against an analog signal to totalize flow
- counting digital pulses
- totalization of flow based on a frequency signal from an electromagnetic flow meter

Frequency input
For maximum accuracy the CM15 can accept a frequency signal from an electromagnetic flow meter. The frequency signal can be totalized and displayed; an instantaneous flow rate can also be calculated and displayed on screen.

Communications

Extensive communication options enable the CM15 to be integrated into larger control systems easily or connected to other process instrumentation.

RS 485 MODBUS

Using RS 485 MODBUS, values and status can be communicated to and from the indicator in real-time via an RS 485 connection.

Ethernet

Optional Ethernet communications enable ControlMaster to be integrated in to an Ethernet network quickly. The following functionality is provided:

- **Email**
  Notification of a critical process event or status can be made by email. Multiple events can trigger an email that can be sent to multiple recipients
- **Webserver**
  ControlMaster's integrated webserver enables the current status of the process and indicator to be viewed remotely using a standard web browser

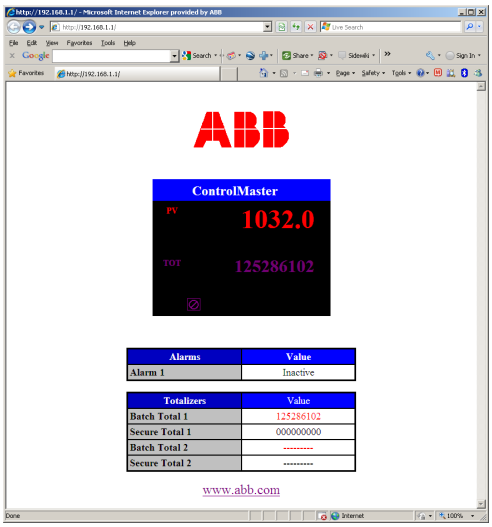

Fig. 7: Web server

- **MODBUS TCP**
  Process values and status can be communicated to and from the CM15 in real-time using MODBUS TCP, enabling it to be integrated easily into larger control systems or connected to a data recorder

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PC Configuration

The CM30 can be fully configured using ABB's ConfigPilot software. Available free of charge, ConfigPilot enables off-line creation and editing of configuration files. Configurations are transferred to and from a controller via its standard IrDA port and a USB IrDA adapter.

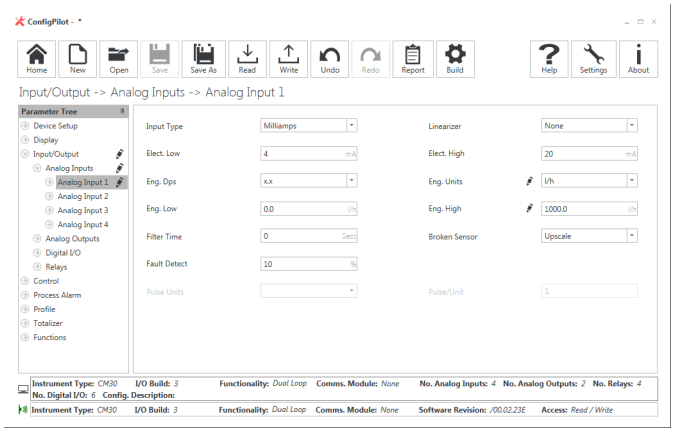

Fig. 8: Analog input configuration

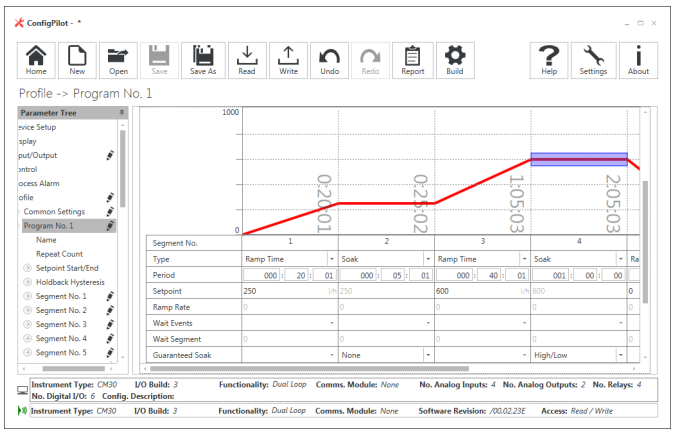

Fig. 9: Profile configuration

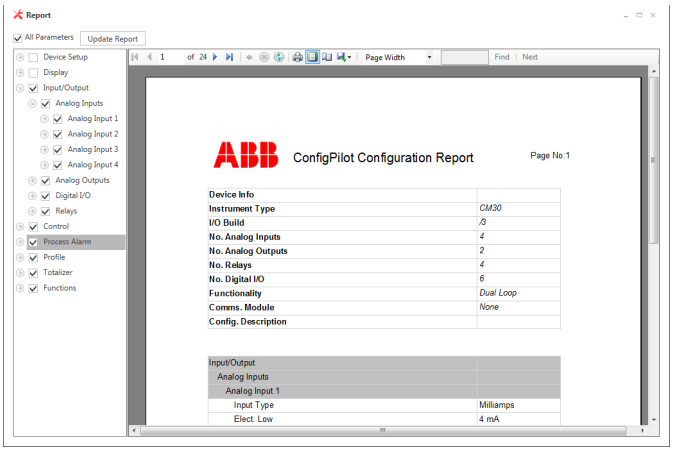

Fig. 10: Configuration report generation

Bank control

Bank control enables improved control of multi-element output devices such as banks of heaters, pumps and fans. Aimed at minimizing wear caused by over-use of one specific 'duty' device, bank control enables wear to be levelled by sharing duty and assist handling between every device in the bank. Ideal for pump control applications in the water and waste water industry. Up to six pumps can be controlled each with independent on and off trip points (see Fig. 11). The CM15's universal process input, complete with transmitter power supply, makes it suitable for connection to many kinds of standard level transmitters.

Bank control provides users the choice of either 'Rotate' or 'First In, First Out (FIFO)' wear-levelling schedules. Rotate cycles which pump is the first to switch on during a pumping event. FIFO ensures that the last pump to switch of is the last pump to be called again. Fig. 12 details Rotate and FIFO cycling for a 3-pump system.

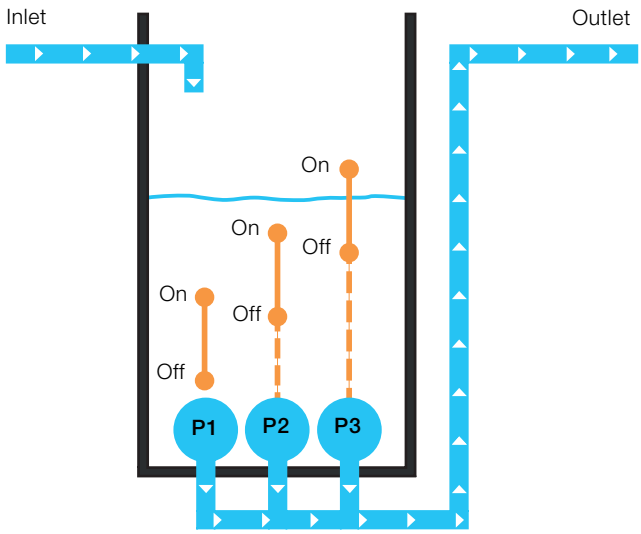

Fig. 11: Independent on and off trip points

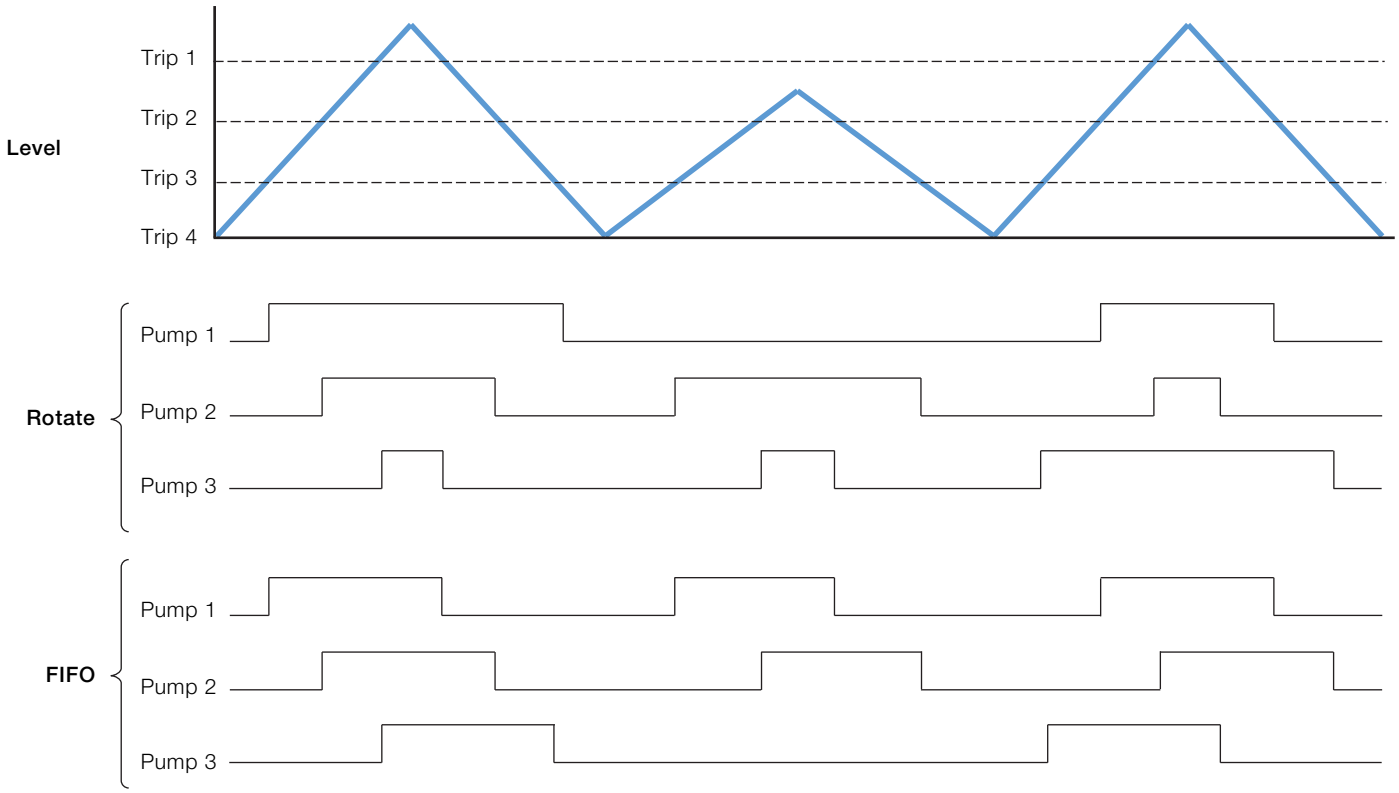

Fig. 12: Rotate and FIFO cycling for a 3-pump system

Application templates

To minimize commissioning time, the CM15 features up to 8 preconfigured templates. Simply selecting the required template configures the CM15's function blocks and display automatically. Customization of the preconfigured templates is also possible, providing the flexibility to create customized solutions.

Single PV indication

This template provides indication of a single process value. The example in Fig. 13 shows the CM15 being used to indicate the temperature of a heat treatment furnace

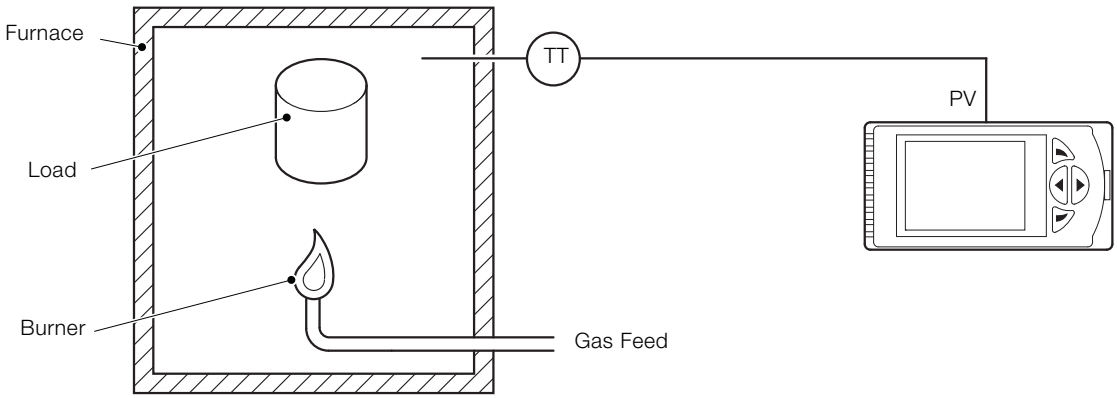

Fig. 13: Single PV indication

Single PV with totalization

This template adds totalization to the single PV indication template. In the example in Fig. 14, the CM15 is monitoring a pipeline to provide indication of instantaneous flow rate and totalization and could be connected to the flowmeter via an analog (for example 4 to 20 mA) or frequency signal.

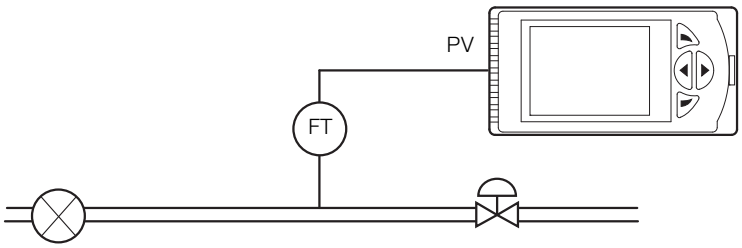

Fig. 14: Single PV with totalization

Single totalizer

This template provides totalization only. Fig. 15 shows the CM15 being used to count the number of products passing a specific point on a production line.

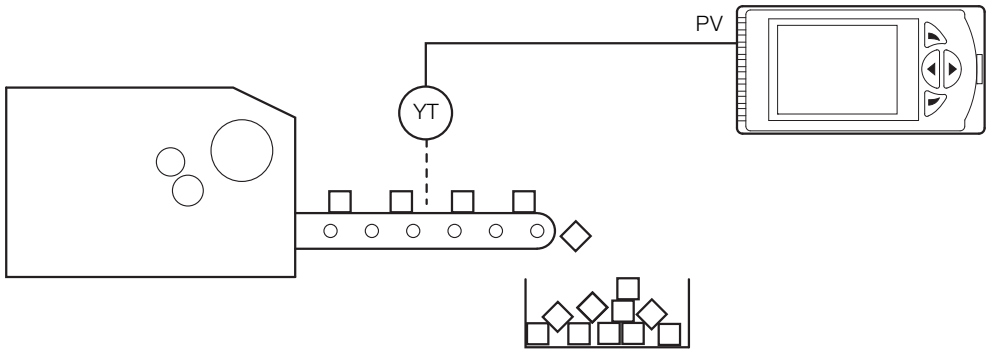

Fig. 15: Single totalizer

Single level with volume

The single level with volume template adds level specific functions to the single PV indication template. The volume contained within a vessel can be calculated and indicated and products of varying specific gravity accounted for. In Fig. 16, the CM15 is shown monitoring the level of product in a storage tank and calculating the associated volume.

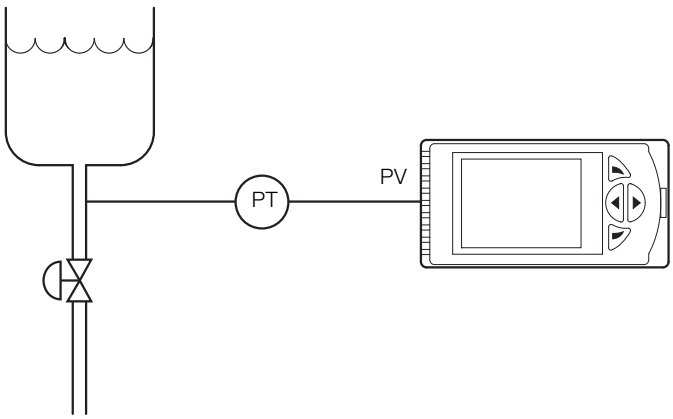

Fig. 16: Single level with volume

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Dual indication

This template provides indication of 2 process values. Variations of this template are available providing dual PV with totalization, dual totalization or dual level indication. The example in Fig. 17 shows a single CM15 providing indication of both the flow through, and temperature of, a heat exchanger.

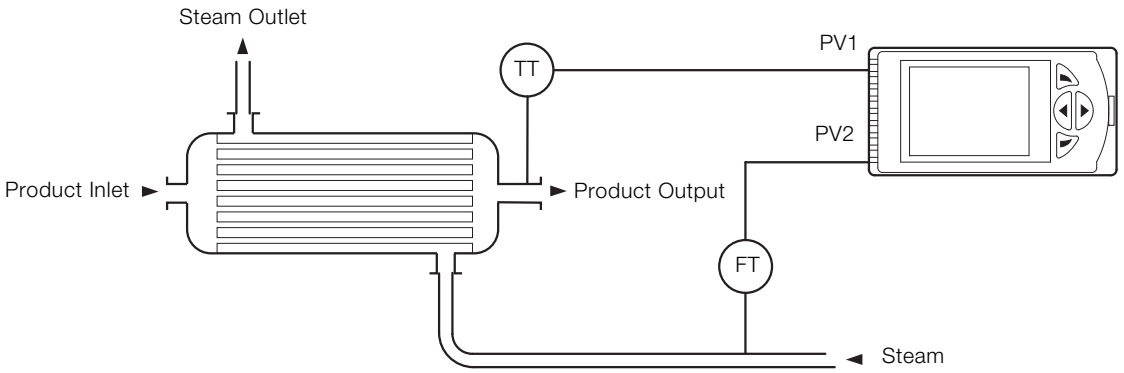

Fig. 17: Dual indication

Technical specification

Operation

Display

Color, 1/4 VGA TFT, liquid crystal display (LCD) with built-in backlight

Language

English, German, French, Italian and Spanish

Operator keypad

4 tactile membrane keys

Security

Password protection

Basic / Advanced – user-assigned password protection (not set at factory)

Standard functions

Base templates:
— Single PV indication
— Single PV indication + totalizer
— Counter
— Single PV indication + level
Dual templates
— Dual PV indication
— Dual PV indication + totalizer
— Dual counter
— Dual PV indication + level

Process alarms

Number:
— 8
Types:
— High / Low process
— High / Low latch
Source
— Fully configurable
(for example – PV, Analog input, Math block inbuilt)
Hysteresis:
— Level and time
Alarm enable:
— Enable / Disable individual alarms via a digital signal

Acknowledgement

Via front panel keys or digital signals

Real-time alarms *

Number:
— 2
Programmable:
— Time
— Day
— Duration

Math blocks *

Number:
— 8
Operators:
— +, –, x, /
— Average, Maximum, Minimum
— High / Low / Median select
— Square root
— Multiplexer

Delay timers *

Number:
— 2
Programmable:
— Delay
— Duration

Logic equations *

Number:
— 8
Elements:
— 15 per equation
Operators:
— OR, AND, NOR, NAND, NOT, EXOR

* Functionality level 'Standard' and above only

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Custom linearizer *
Number:
— 2
Elements:
— 20 breakpoints

Bank control *
Number of outputs:
— 6
Wear levelling:
— Rotate or FIFO

Totalizer
Number **:
— Up to 2
Type:
— Analog, digital, frequency or pulse
Statistical calculations:
— Average, maximum, minimum (for analog signals)
Update rate:
— 125 ms

Analog inputs
Universal process inputs
Number:
— 1 standard
Type:
— Voltage
— Current
— Resistance (ohms)
— 3-Wire RTD
— Thermocouple
— Digital volt-free
— Digital 24 V
— Frequency

Non-universal process inputs
Number:
— 1 standard
Type:
— Voltage
— Current
— Thermocouple *
— Digital volt-free
— Digital 24 V

Thermocouple types
B, E, J, K, L, N, R, S, T

Resistance thermometer
Pt100

Other linearizations
$\sqrt{x}$, $x^{3/2}$, $x^{5/2}$, custom linearization

Digital filter
Programmable 0 to 60 s

Display range
–9999 to 99999

Update rate
125 ms

Common mode noise rejection
> 120 dB at 50 / 60 Hz with 300 Ω imbalance resistance

Normal (series) mode noise rejection
> 60 dB at 50 / 60 Hz

CJC rejection ratio
0.05 °C/°C change in ambient temperature

Temperature stability
0.02 %/°C or 2 µV/°C (1 µV/°F)

Long term (input) drift
< 0.1 % of reading or 10 µV annually

Input impedance
> 10 MΩ (mV input)
10 Ω (mA input)

* Functionality level 'Standard' and above only
** Single totalizer available with base functionality, dual totalizers available with dual functionality

* Only if universal process input is configured as 'Thermocouple'

Inputs

Thermocouple	Maximum range °C (°F)	Accuracy (% of reading)
B	–18 to 1800 (0 to 3270)	0.1 % or ±2 °C (3.6 °F) (above 200 °C [392 °F]) *
E	–100 to 900 (–140 to 1650)	0.1 % or ±0.5 °C (0.9 °F)
J	–100 to 900 (–140 to 1650)	0.1 % or ±0.5 °C (0.9 °F)
K	–100 to 1300 (–140 to 2350)	0.1 % or ±0.5 °C (0.9 °F)
L	–100 to 900 (–140 to 1650)	0.1 % or ±1.5 °C (2.7 °F)
N	–200 to 1300 (–325 to 2350)	0.1 % or ±0.5 °C (0.9 °F)
R	–18 to 1700 (0 to 3000)	0.1 % or ±1 °C (1.8 °F) (above 300 °C [540 °F]) *
S	–18 to 1700 (0 to 3000)	0.1 % or ±1 °C (1.8 °F) (above 200 °C [392 °F]) *
T	–250 to 300 (–400 to 550)	0.1 % or ±0.5 °C (0.9 °F) (above –150 °C [–238 °F]) *

* Accuracy is not guaranteed at temperatures below this value

RTD	Maximum range °C (°F)	Accuracy (% of reading)
Pt100	–200 to 600 (–325 to 1100)	0.1 % or ±0.5 °C (0.9 °F)

Linear inputs	Standard analog input	Accuracy (% of reading)
Millivolts	0 to 150 mV	0.1 % or ±20 µV
Milliamps	0 to 45 mA	0.2 % or ±4 µA
Volts	0 to 25 V	0.2 % or ±20 mV
Resistance (low)	0 to 550 Ω	0.2 % or ±0.1 Ω
Resistance (high)	0 to 10 kΩ	0.5 % or ±10 Ω
Sample Interval	125 ms per sample	

Digital inputs	
Type	Volt-free or 24 V
Minimum pulse duration	Single input configured – 250 ms Both inputs configured as analog or digital – 500 ms

Frequency input*	
Frequency range	0 to 6000 Hz
1-signal	15 to 30 V
0-signal	–3 to 5 V

*For use with devices with open collector outputs

Outputs

Retransmission outputs

Number:
— 2 (1 standard, 1 optional)
Isolation:
— Galvanically isolated from the rest of the circuitry, 500 V for 1 minute
Analog range:
— 0 to 20 mA programmable
Load:
— 750 Ω max.
Accuracy:
— 0.25 % of output or ±10 µA

Relays

Number:
— 4 (1 standard, 3 optional)
Type:
— Standard with changeover contacts
— Optional contacts selectable as NO or NC (by jumper)
Relay 1 contact rating:
— 5 A, 240 V
Relay 2, 3 and 4 contact ratings at maximum ambient temperature of 40 °C (104 °F):
— 5 A, 240 V
Relay 2, 3 and 4 contact ratings at maximum ambient temperature of 55 °C (131 °F):
— 2 A, 240 V
Update rate:
— 125 ms

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Digital I/O
Number:
— 2 (optional)
Type:
— User-programmable as input or output
— Minimum input pulse duration – 125 ms
Input:
— Volt-free or 24 V DC
— 1-signal 15 to 30 V
— 0-signal –3 to 5 V
— Conforms to IEC 61131-2
Output:
— Open collector output
— 30 V, 100 mA max. switched
— Conforms to IEC 61131-2
Update rate:
— 125 ms

2-Wire transmitter power supply
Number:
— 1 standard
Voltage:
— 24 V DC
Drive:
— 2 loops, 45 mA max.

Communications
Note. Only one communications option can be fitted per indicator.

IrDA configuration port (standard)
Baud rate:
— Up to 115 kBaud
Distance:
— Up to 1 m (3 ft)
Functions:
— Firmware upgrade
— Configuration upload / download

Ethernet (optional)
Type:
— 10BaseT
Connector:
— RJ 45
Protocols:
— TCP/IP
— HTTP
— MODBUS TCP (Slave)

Web server:
— Built-in – enables remote monitoring using standard web browsers
Email:
— Can be configured to be sent on the occurrence of a specified event
— Up to 3 recipients
— Up to 4 trigger sources with configurable tag

MODBUS * RTU (optional)
Baud rate:
— Up to 115 kBaud
Isolation:
— Galvanically isolated from the rest of the circuitry, 500 V DC for 1 minute

* MODBUS is a registered trademark of the MODBUS-IDA organization

EMC

Emissions & immunity

Meets requirements of IEC 61326 for an Industrial Environment

Environmental

Operating temperature range

0 to 55 °C (32 to 131 °F) *

Operating humidity range

5 to 95 % RH (non-condensing)

Storage temperature range

–20 to 70 °C (–4 to 158 °F)

Enclosure sealing

Front face:

— IP 66 & NEMA 4X

Rest of enclosure:

— IP 20

Vibration

Conforms to EN60068–2–6

Safety

Approvals and certifications

EN 61010-1

cULus

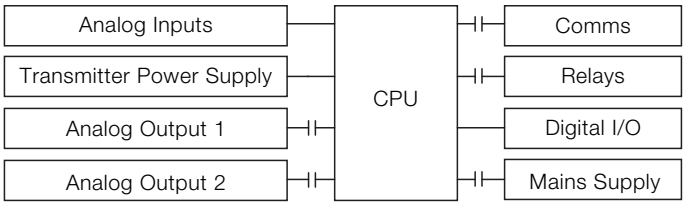
General safety

Overvoltage Class III on mains, Class II on inputs and outputs

Pollution category 2

Insulation category 2

Isolation



Key

⊣⊢ = Isolation

Electrical

Supply ranges

100 to 240 V AC ±10 % (90 V min. to 264 V max.) 50 / 60 Hz

10 to 36 V DC (optional)

Power consumption

10 W max.

Power interruption protection

No effect for interrupts of up to 60 ms

Physical

Size

50 x 97 x 141 mm (2.0 x 3.8 x 5.5 in.)

Weight

0.38 kg (0.84 lb) approx. (unpacked)

Panel cutout

45 x 92 mm (1.8 x 3.6 in.), 120 mm (4.8 in.) behind panel

Case material

Glass-filled polycarbonate

* Restrictions may apply – refer to relay specification on page 15

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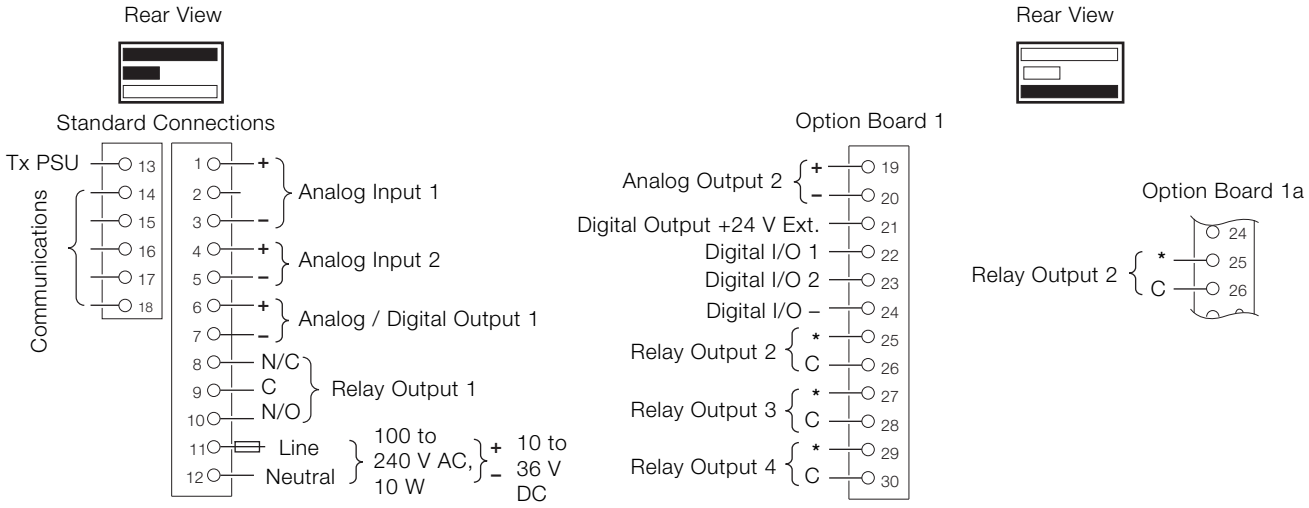
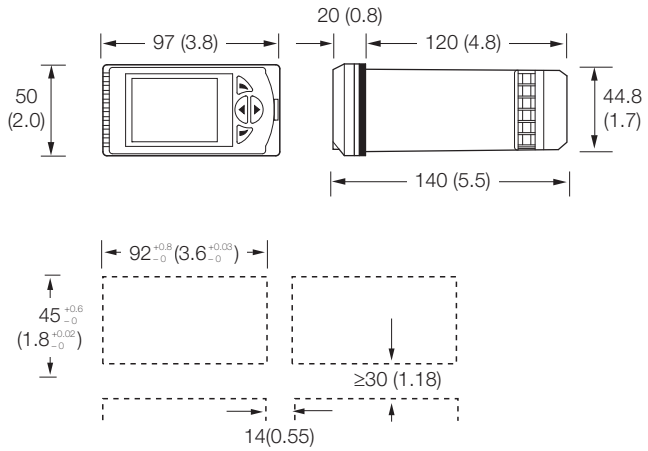
Electrical connections



* N/O or N/C selection made via jumper

Overall dimensions

Dimensions in mm (in.)



Standard accessories

Included with each indicator:

— Panel mounting clamps
— Instruction manual
— Bezel release tool
— Cold junction thermistor

Optional accessories

— ConfigPilot PC configuration kit CM30/0715
— DIN rail mounting kit CM10/0715
— After-sales engineered configuration service ENG/IND

Ordering information

ControlMaster CM15 universal process indicator, 1/8 DIN	CM15/	X	X	X	X	X	X	X	/XXX
I/O build									
2 analog inputs, 1 analog O/P and 1 relay (Basic)		0							
2 analog inputs, 1 analog output and 2 relays (Basic + option board 1a)		1							
2 analog inputs, 2 analog outputs, 2 digital I/O and 4 relays (Basic + option board 1)		2							
Template / Functionality level									
Base			0						
Standard			S						
Dual point indication			D						
Communications									
None				0					
Ethernet				E					
RS 485 MODBUS				M					
Approval									
Standard CE					S				
cULus approval					U				
Power supply									
100 to 240 V AC						0			
10 to 36 V DC						1			
Language									
English							E		
German							G		
French							F		
Italian							I		
Spanish							S		
Special features									
None								0	
Unbranded front panel *								B	
Configuration									
Standard									STD
Custom configuration (customer to complete and supply CM15 custom configuration sheet – INF11/089–EN)									CUS
Engineered configuration (customer to supply configuration details required)									ENG

* Not available in conjunction with cULus approval.

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Sales Service Software

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